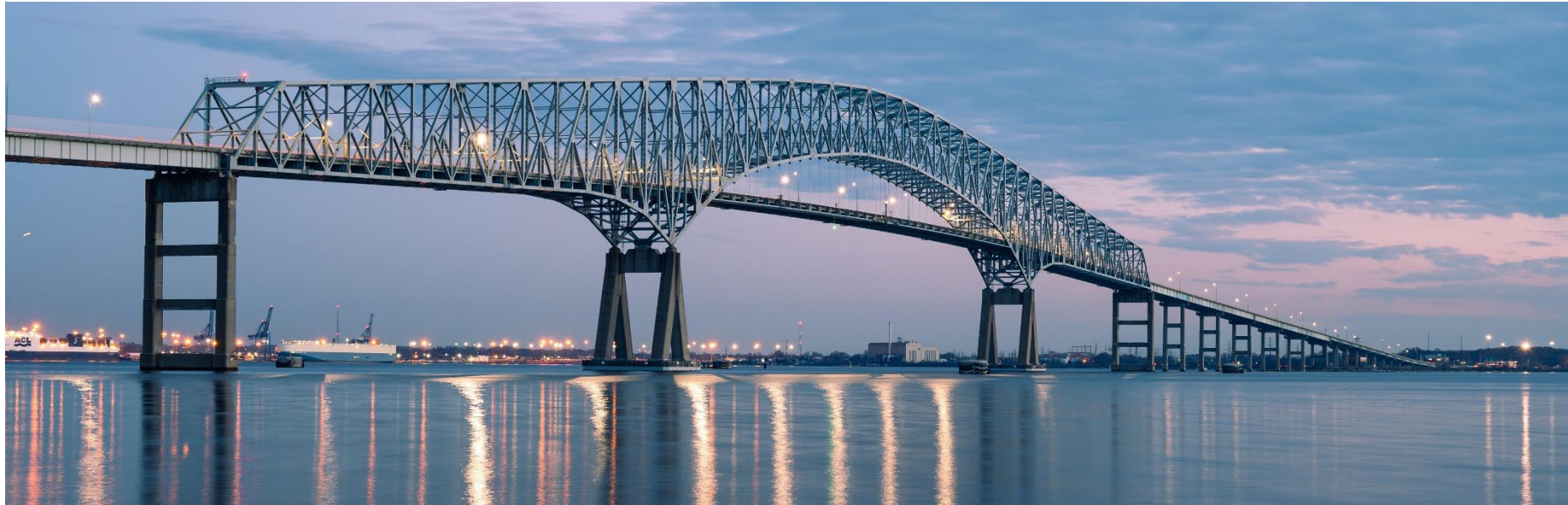


# Navigating the Aftermath Key Bridge Collapse Cleanup

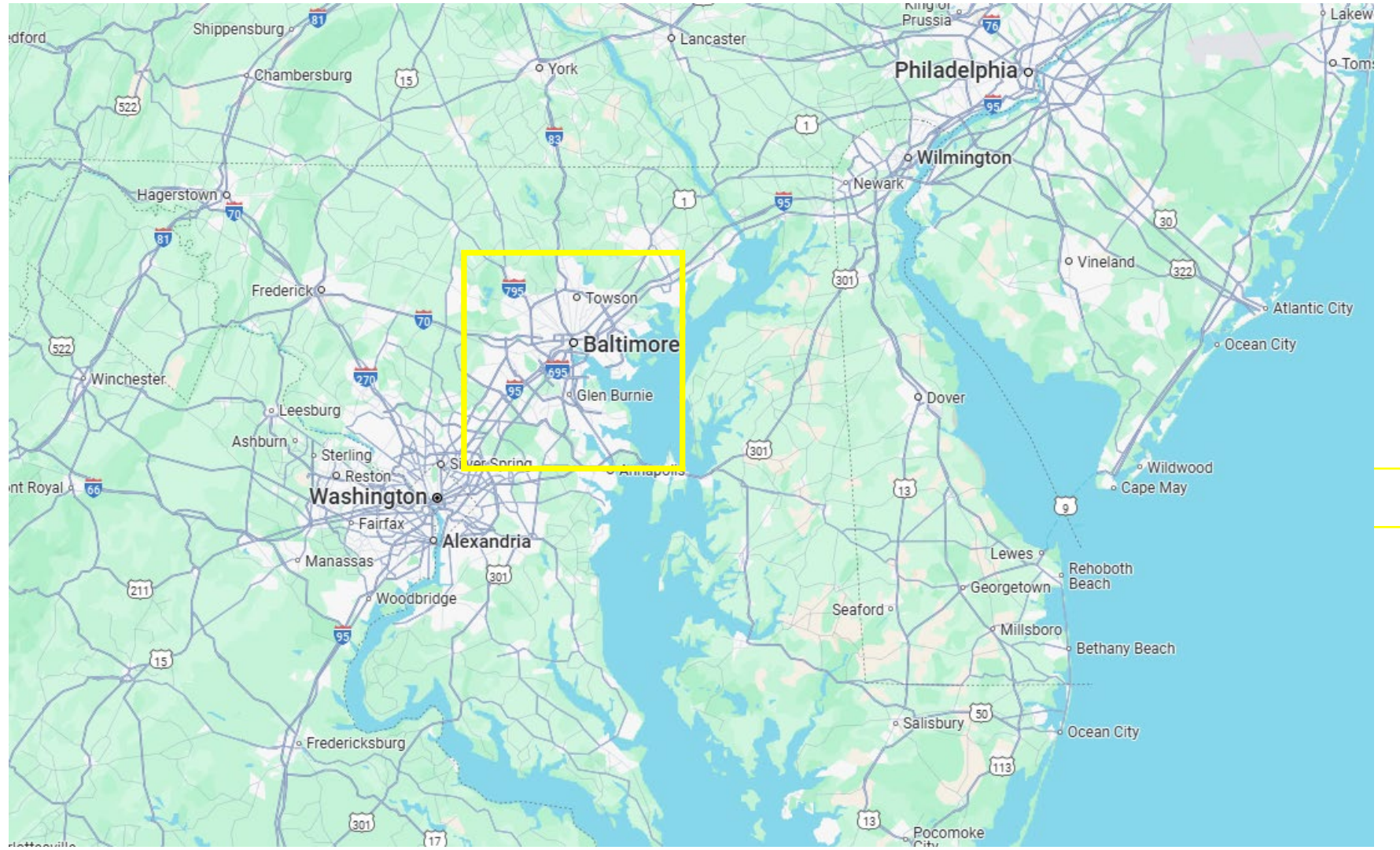


Steven Percassi, PE  
Genesis Structures

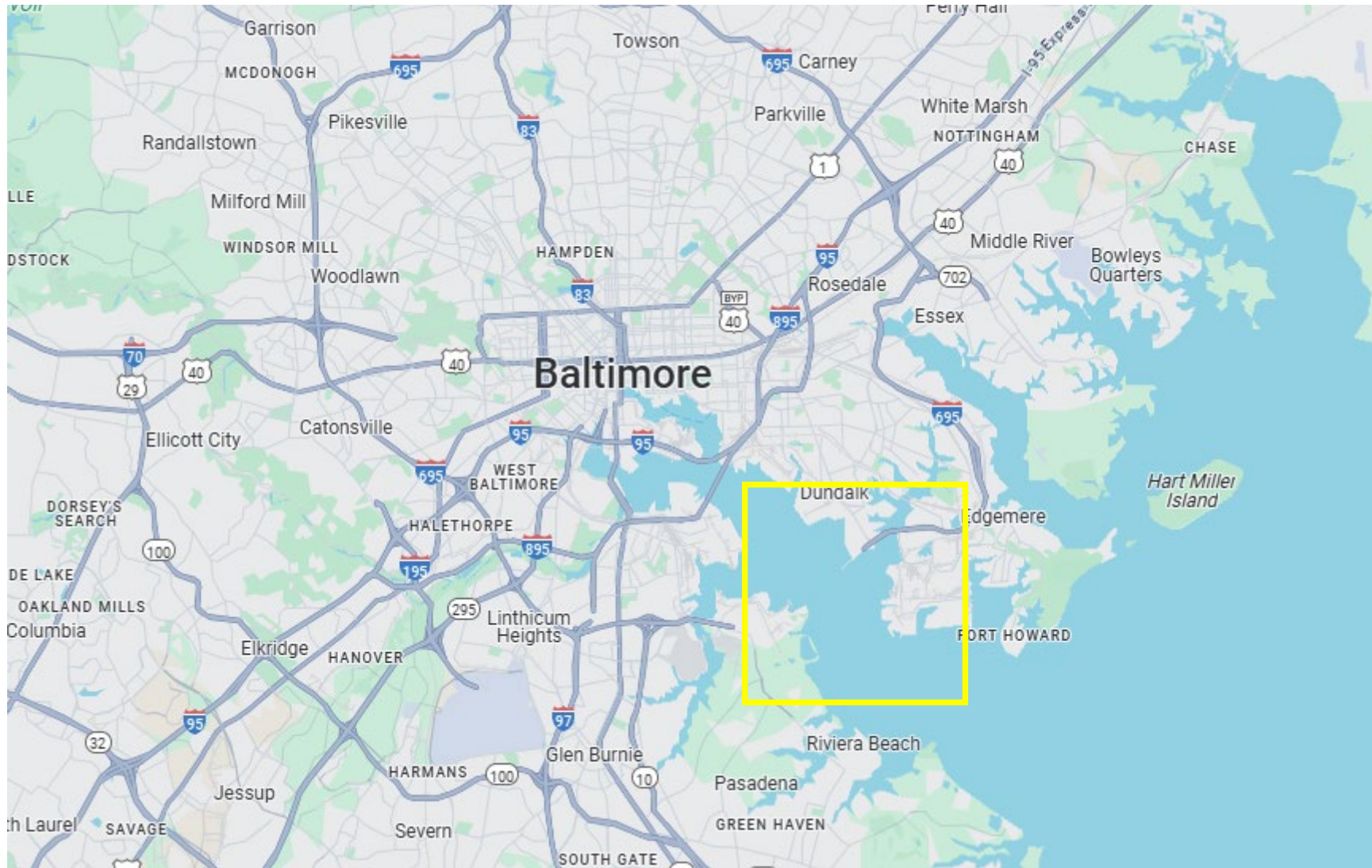
Joe Knapp, PE  
Genesis Structures



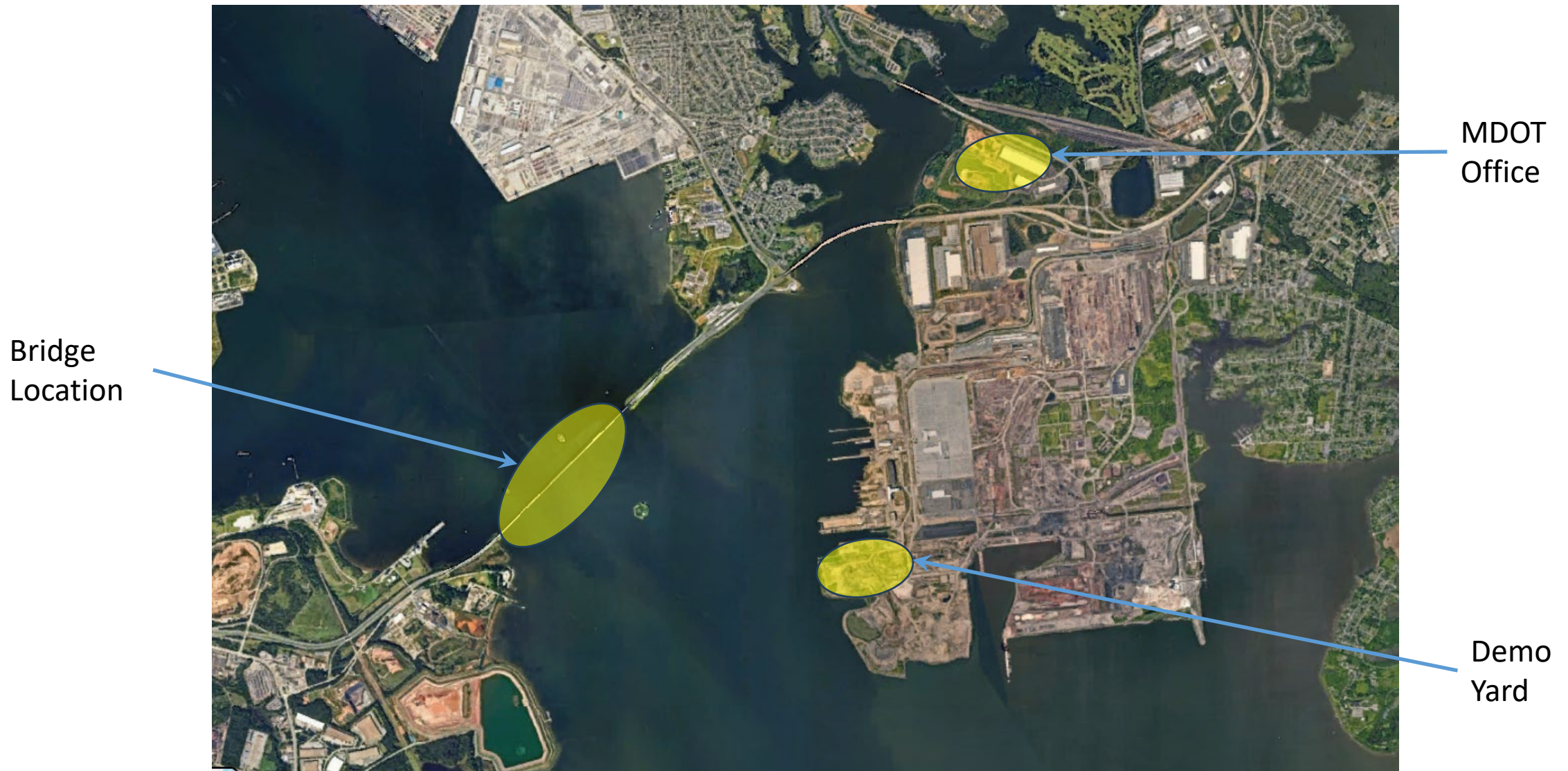
# Bridge Location



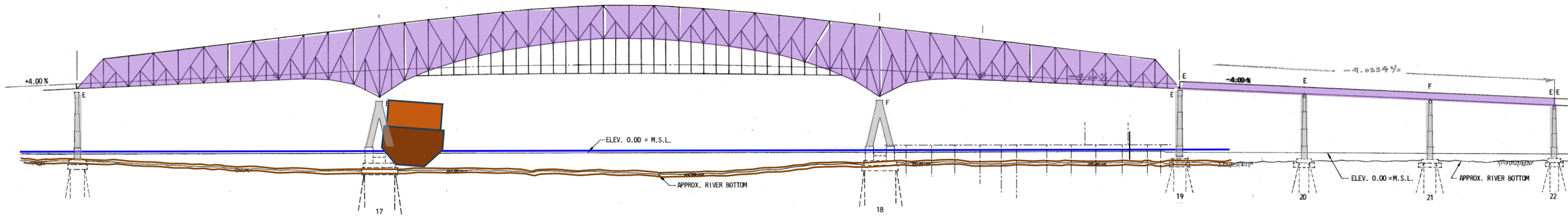
# Bridge Location



# Bridge Location & Other Key Locations



# The Collapse



P16

P17

P18

P19

P20

P21

P22

Span 17  
720ft

Span 18  
1200ft

Span 19  
720ft

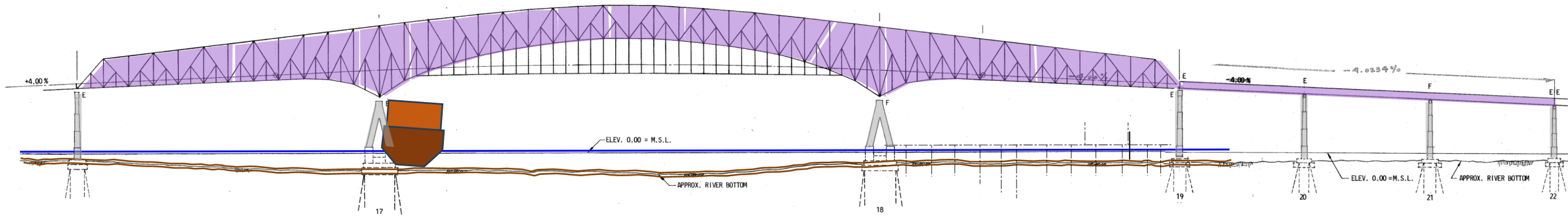
Spans 20-22  
3@300ft

West

East



# The Collapse



P16

P17

P18

P19

P20

P21

P22

Span 17  
720ft

Span 18  
1200ft

Span 19  
720ft

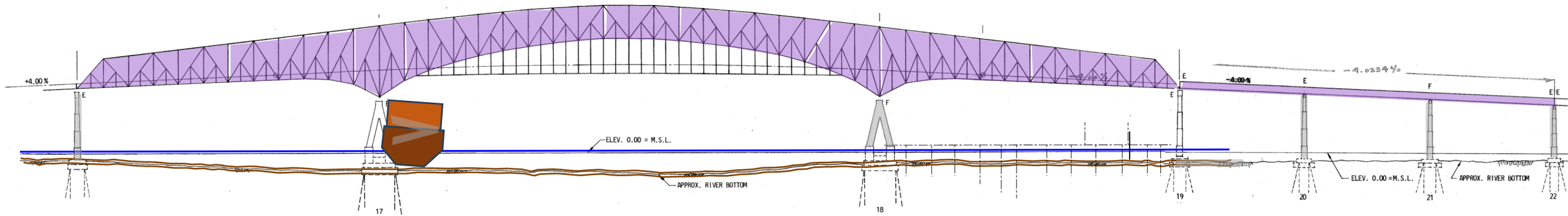
Spans 20-22  
3@300ft

West

East



# The Collapse



P16

P17

P18

P19

P20

P21

P22

Span 17  
720ft

Span 18  
1200ft

Span 19  
720ft

Spans 20-22  
3@300ft

West

East



# The Collapse





# The Collapse



# The Collapse



# The Collapse



# The Response Team

Approach Spans

**SKANSKA**

**UNITED**  
INFRASTRUCTURE GROUP

**CASHMAN**



Main Channel



**DONJON**  
MARINE CO., INC.



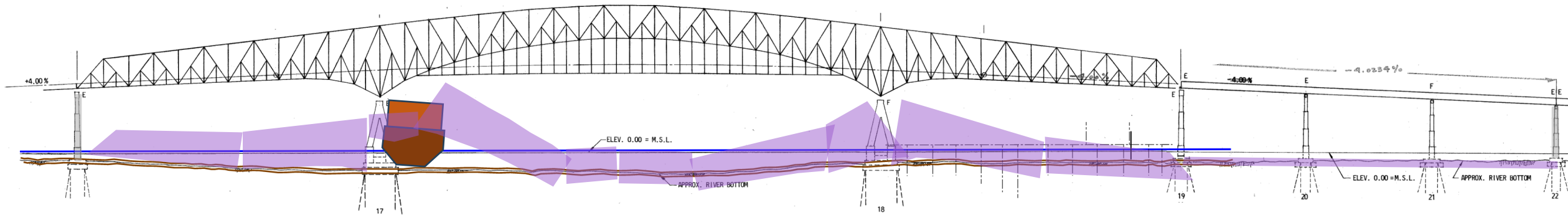
**Glostén**

Approach Spans

**SKANSKA**

**UNITED**  
INFRASTRUCTURE GROUP

**CASHMAN**



**RESOLVE**  
MARINE

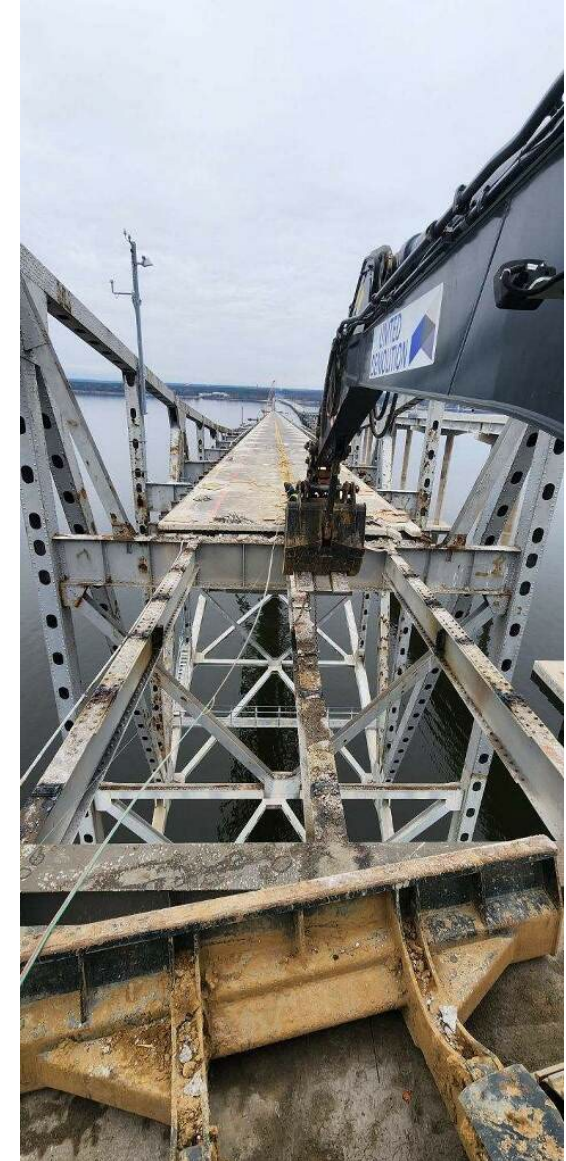
The Dali

**W**  
**W**  
**WEEKS**

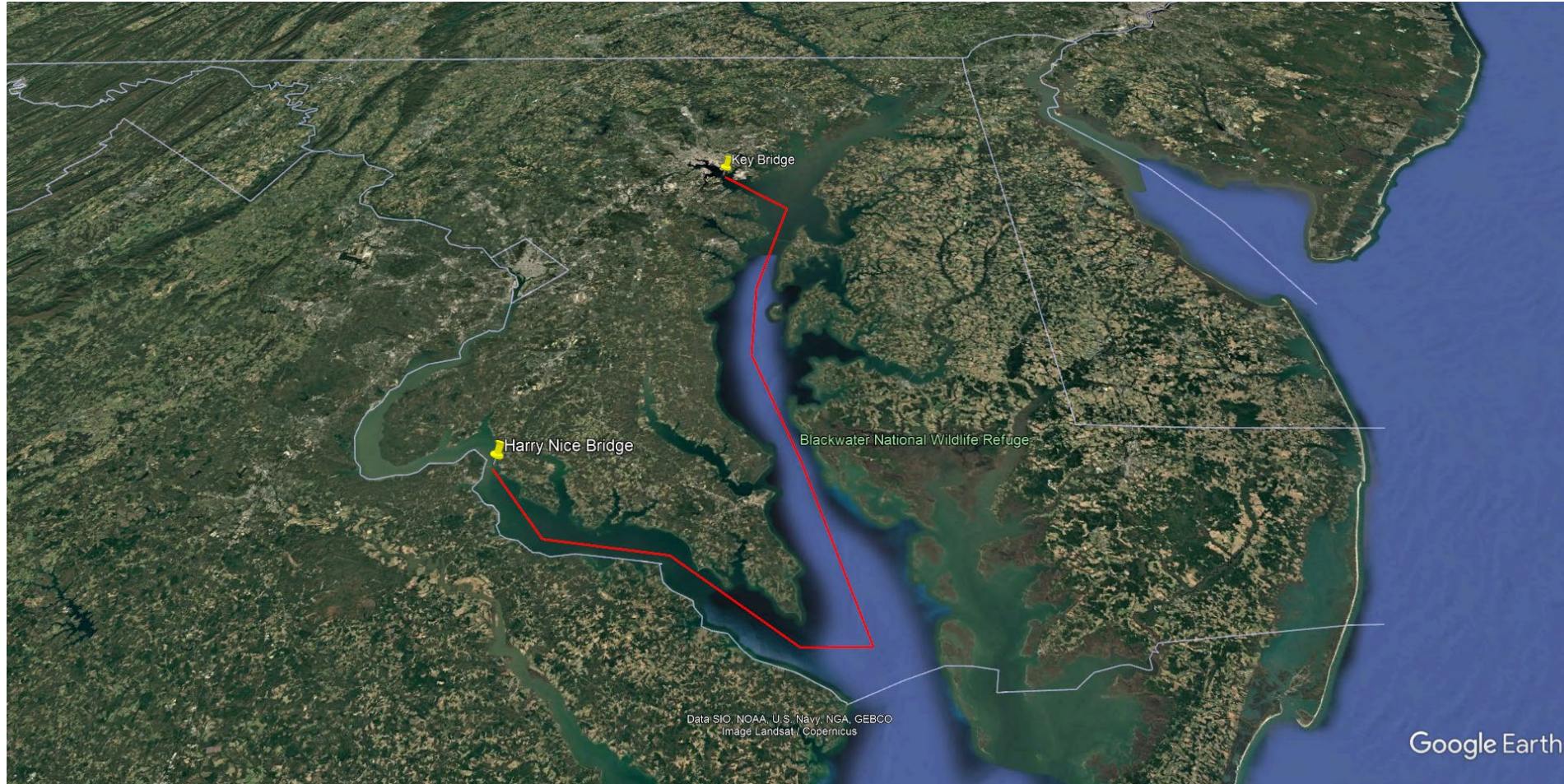
# Why Skanska and United Demo?



# Why Skanska and United Demo?



# Why Skanska and United Demo?

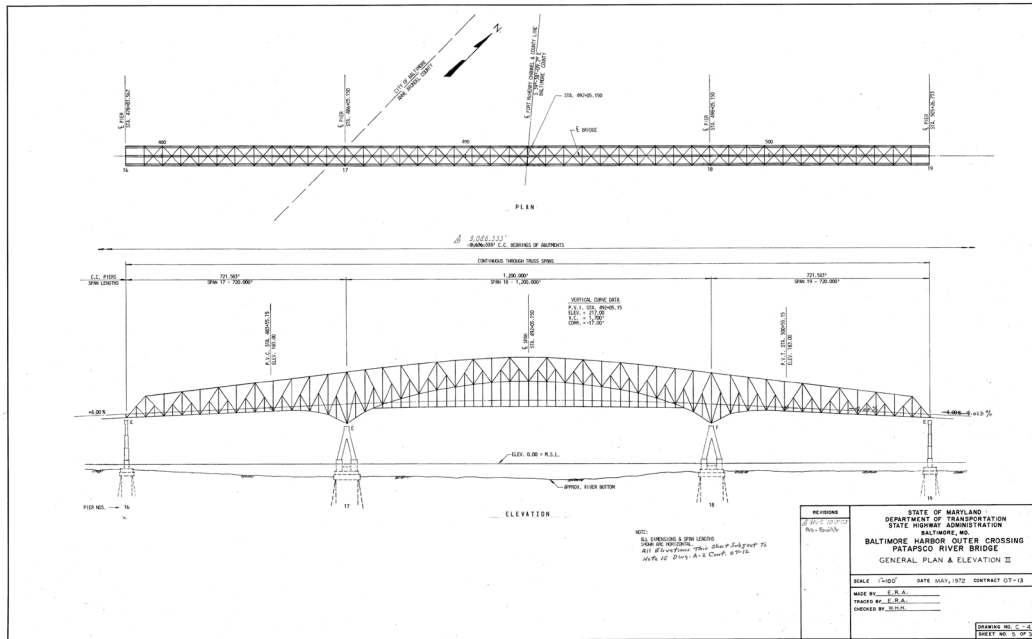


# Why Genesis Structures?

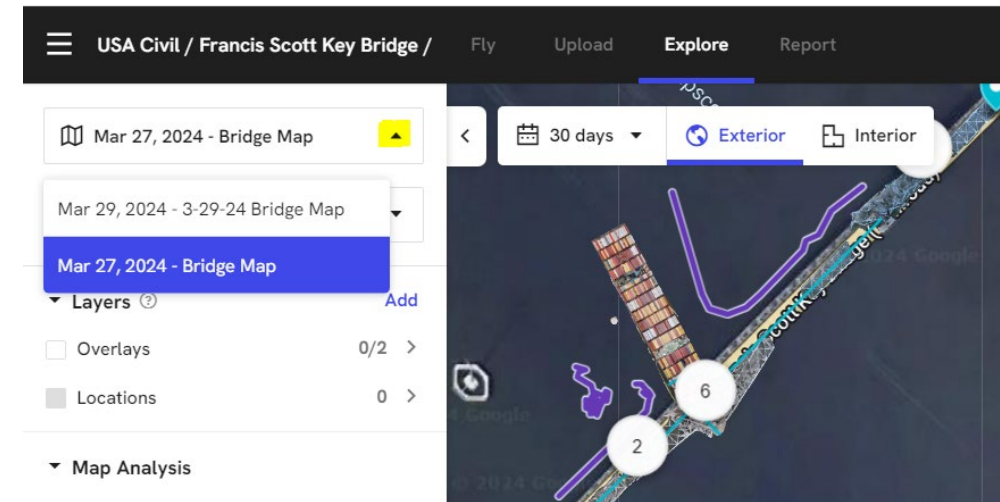
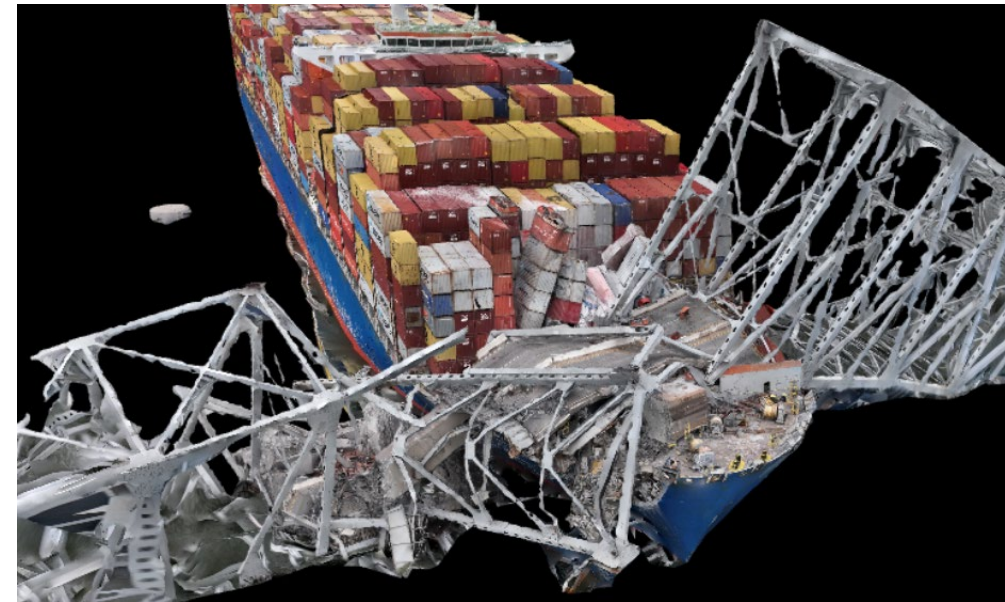
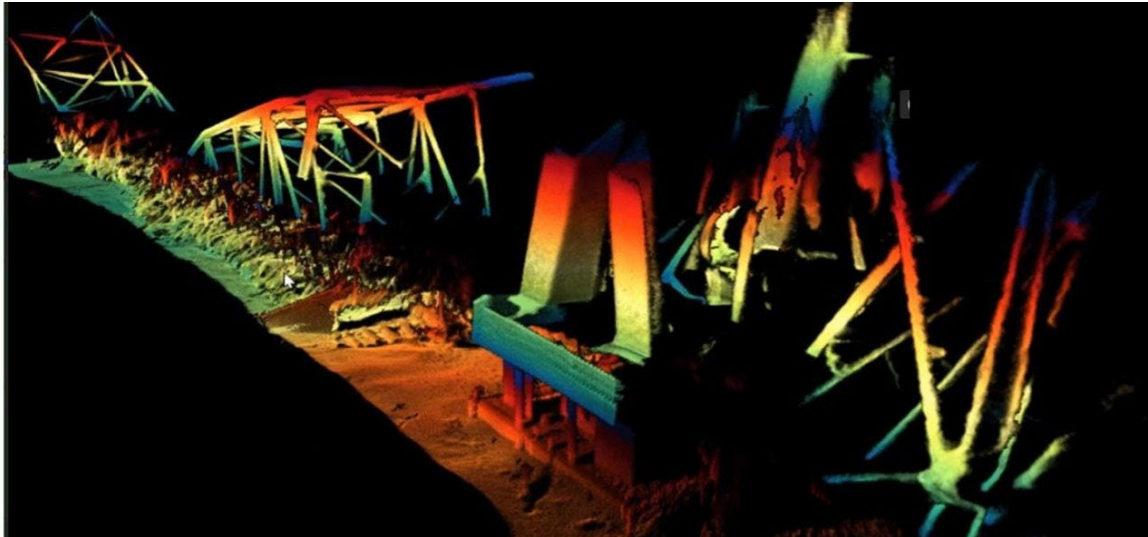




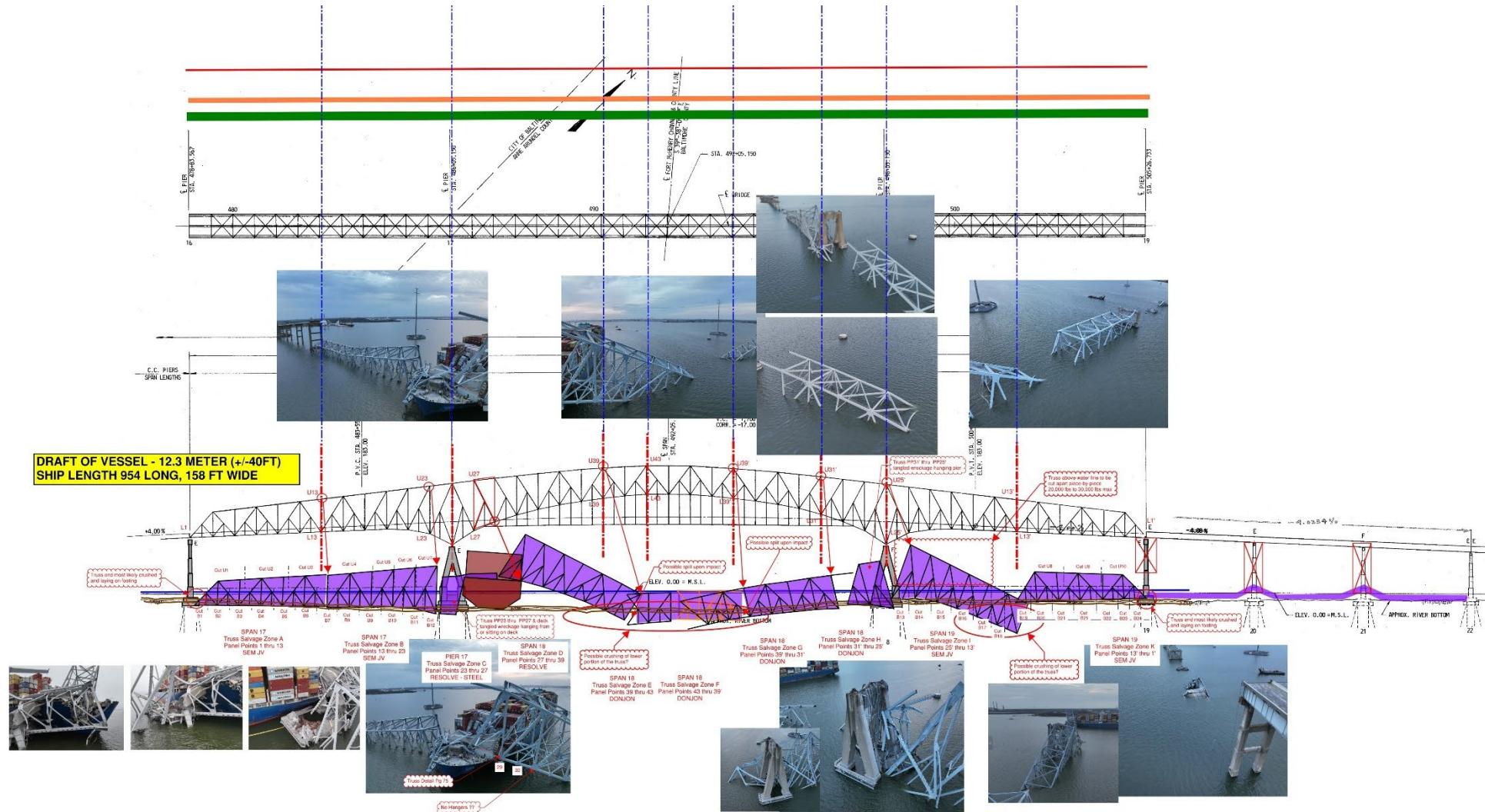
# Gathering Data



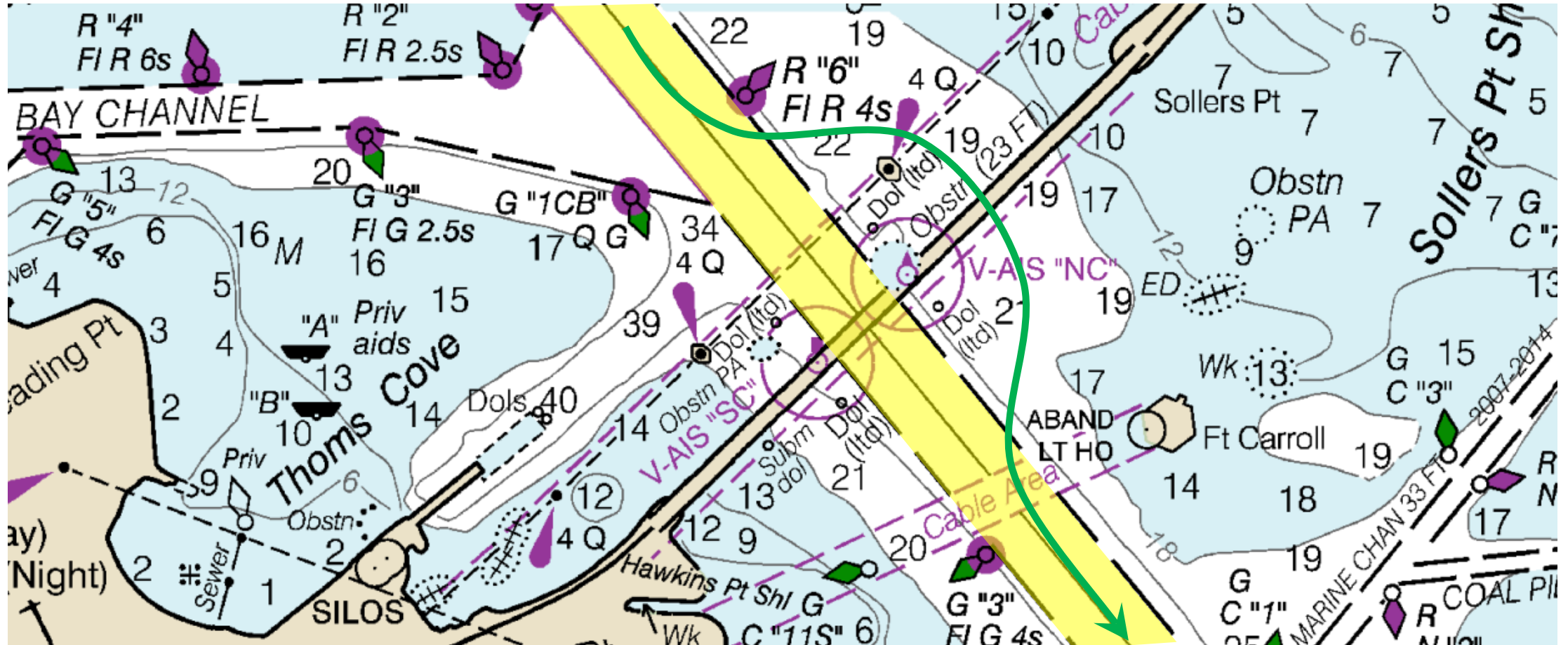
# Gathering Data



# Assessing the Damage

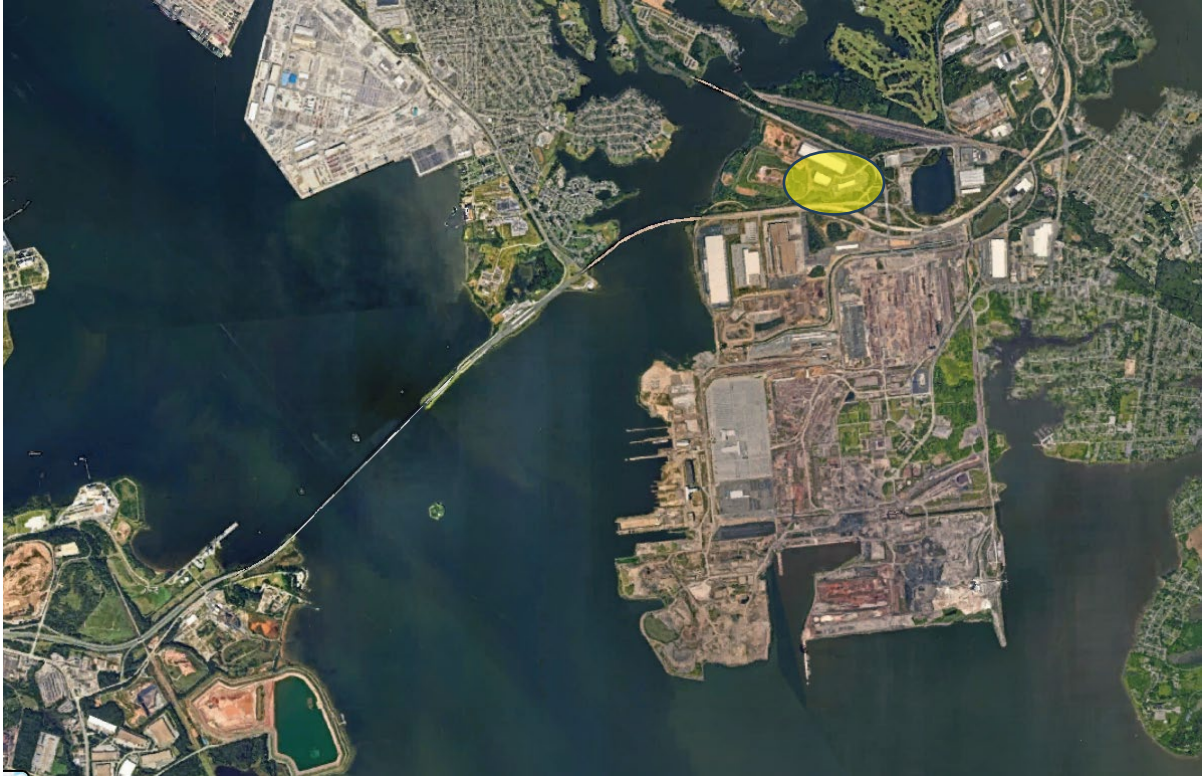


# Clearing a Channel

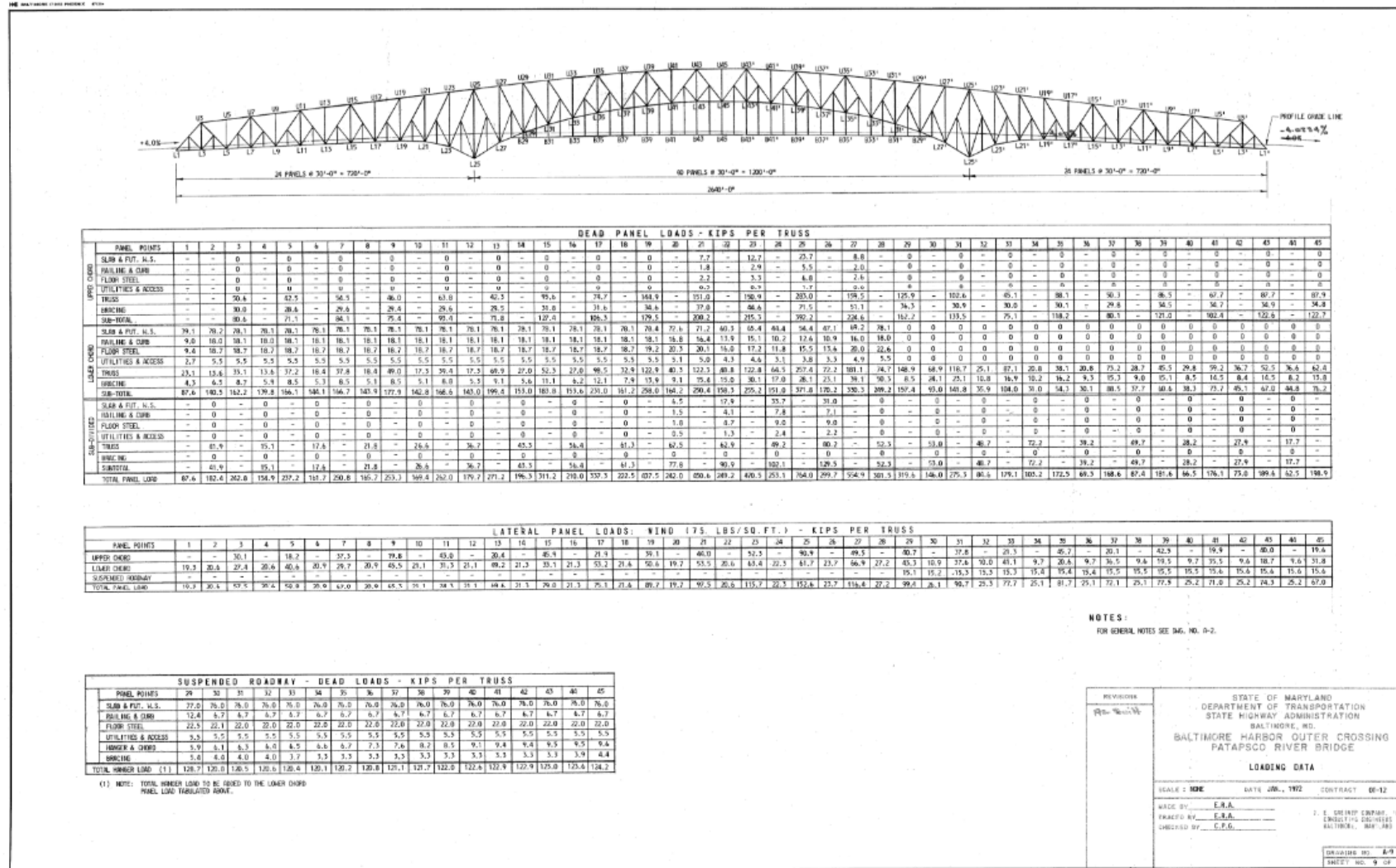




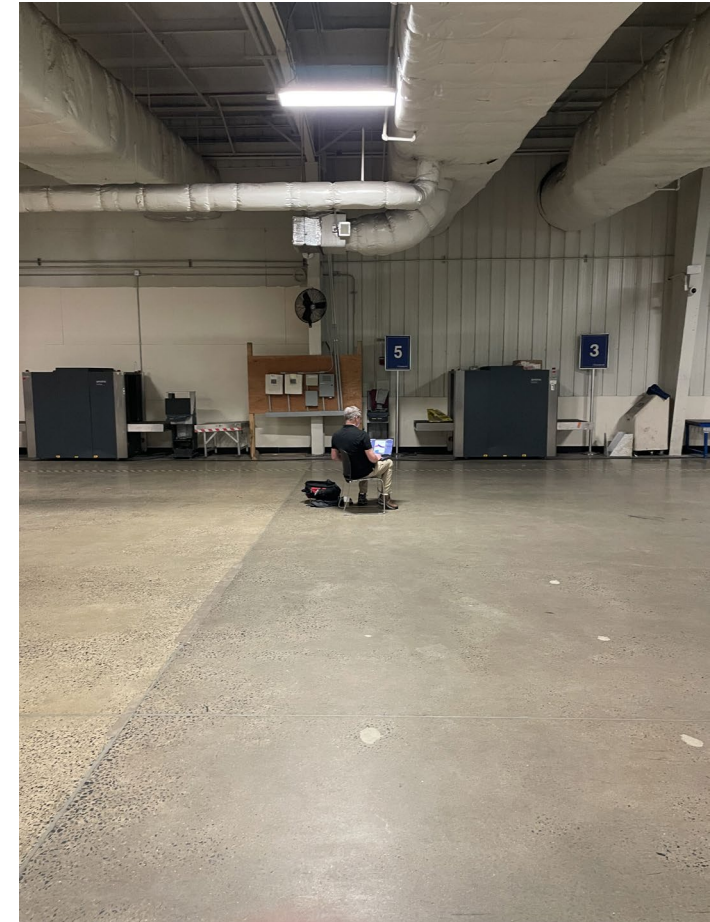
# Developing the Salvage Plan



# Developing the Salvage Plan

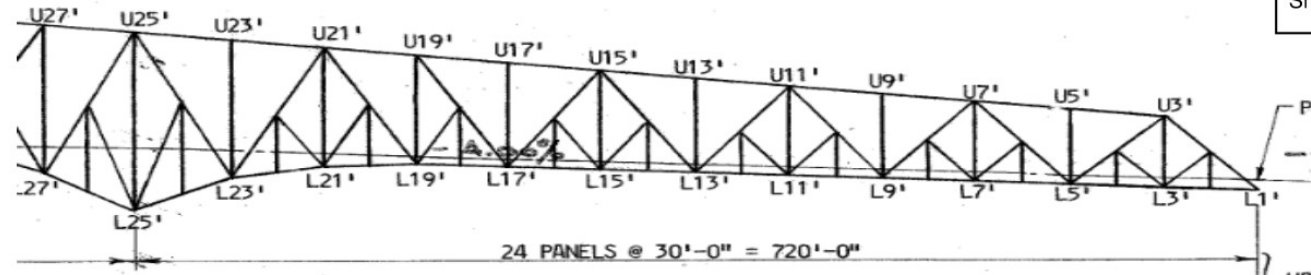


# Developing the Salvage Plan





PICK WEIGHTS SHOWN FOR SPAN 19  
TRUSS SPAN IS SYMMETRICAL  
SPAN 17 PICK WEIGHT SIMILIAR



		LOAD PER TRUSS (KIPS)																								
PANEL POINT		25'	24'	23'	22'	21'	20'	19'	18'	17'	16'	15'	14'	13'	12'	11'	10'	9'	8'	7'	6'	5'	4'	3'	2'	1'
UPPER	SLAB	23.7		12.7		7.7																				
	RAILING	5.5		2.9		1.8																				
	FLOOR STL	6.8		3.3		2.2																				
	UTIL	1.7		0.9		0.5																				
	TRUSS	283.		150.9		151.		144.9		74.7		95.6		42.3		63.8		46.		54.5		42.5		50.6		
	BRACING	71.5		44.6		37.		34.6		31.6		31.6		29.5		29.6		29.4		29.6		28.6		30.		
	SUBTOTAL	392.2		215.3		200.2		179.5		106.3		127.4		71.8		93.4		75.4		84.1		71.1		80.6		
LOWER	SLAB	54.4	44.4	65.4	60.3	71.2	72.6	78.4	78.1	78.1	78.1	78.1	78.1	78.1	78.1	78.1	78.1	78.1	78.1	78.1	78.1	78.1	78.1	78.1	78.1	39.1
	RAILING	12.6	10.2	15.1	13.9	16.4	16.8	18.1	18.	18.	18.	18.	18.	18.	18.	18.	18.	18.	18.	18.	18.	18.	18.	18.	18.	9.
	FLOOR STL	15.5	11.8	17.2	16.	20.1	20.3	19.2	18.7	18.7	18.7	18.7	18.7	18.7	18.7	18.7	18.7	18.7	18.7	18.7	18.7	18.7	18.7	18.7	18.7	9.4
	UTIL	3.8	3.1	4.6	4.3	5.	5.1	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	5.5	2.7
	TRUSS	257.4	64.5	122.8	48.8	122.3	40.3	122.9	32.9	98.5	27.	52.3	27.	69.9	17.3	39.4	17.3	49.	18.4	37.8	18.4	37.2	13.6	33.1	13.6	23.1
	BRACING	28.1	17.	30.1	15.	15.4	9.1	13.9	7.9	12.1	6.2	11.1	5.6	9.1	5.3	8.8	5.1	8.5	5.1	8.5	5.3	8.5	5.9	8.7	6.5	4.3
	SUBTOTAL	371.8	151.	255.2	158.3	250.4	164.2	258.	161.1	230.9	153.5	183.7	152.9	199.3	142.9	168.5	142.7	177.8	143.8	166.6	144.	166.	139.8	162.1	140.4	87.6
SUB-DIVIDED	SLAB	33.7		17.9		6.5																				
	RAILING	7.8		4.1		1.5																				
	FLOOR STL	9.		4.7		1.8																				
	UTIL	2.4		1.3		0.5																				
	TRUSS	49.2		62.9		67.5			61.3		56.4		43.3		36.7		26.6		21.8		17.6		15.1		41.9	
	BRACING																									
	SUBTOTAL		102.1		90.9		77.8		61.3		56.4		43.3		36.7		26.6		21.8		17.6		15.1		41.9	
SUSPENDED ROADWAY	SLAB																									
	RAILING																									
	FLOOR STL																									
	UTIL																									
	HANGER/CHORD																									
	BRACING																									
	SUBTOTAL																									
	TOTAL	764.0	253.1	470.5	249.2	450.6	242.0	437.5	222.4	337.2	209.9	311.1	196.2	271.1	179.6	261.9	169.3	253.2	165.6	250.7	161.6	237.1	154.9	242.7	182.3	87.6
	STEEL SUPERSTRUCTURE	640.0	130.7	348.4	126.7	325.7	116.9	316.3	102.1	216.9	89.6	190.8	75.9	150.8	59.3	141.6	49.0	132.9	45.3	130.4	41.3	116.8	34.6	122.4	62.0	27.4
	DECK (INCL FLOORBEAM/STRING)	124.0	122.4	122.1	122.5	124.9	125.1	121.2	120.3	120.3	120.3	120.3	120.3	120.3	120.3	120.3	120.3	120.3	120.3	120.3	120.3	120.3	120.3	120.3	120.3	60.2

		APPROX PICK WTS (KIP)																								
PANEL POINT		25'	24'	23'	22'	21'	20'	19'	18'	17'	16'	15'	14'	13'	12'	11'	10'	9'	8'	7'	6'	5'	4'	3'	2'	1'
	TOP (BOTH TRUSSES)															187		319				303				
	TOP (SINGLE TRUSS)	355		196		188		180		106		127		72		93										

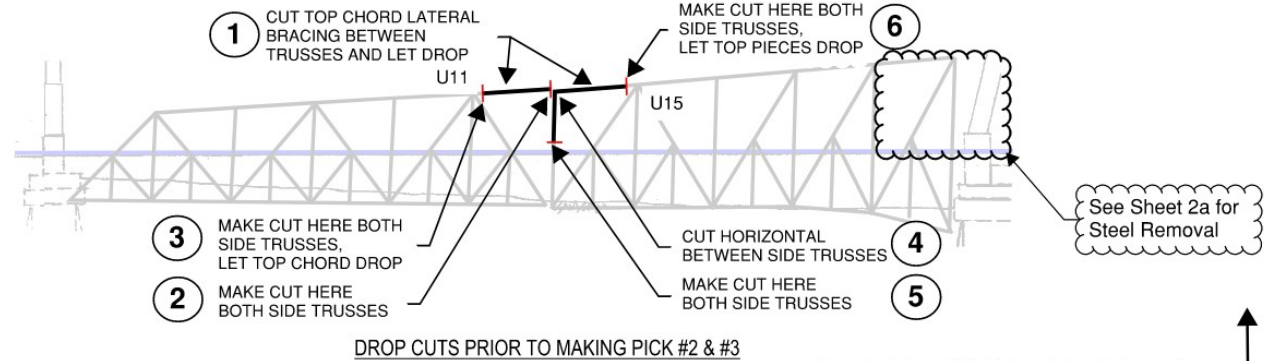
		APPROX PICK WTS (STONS)																								
PANEL POINT		25'	24'	23'	22'	21'	20'	19'	18'	17'	16'	15'	14'	13'	12'	11'	10'	9'	8'	7'	6'	5'	4'	3'	2'	1'
	TOP (BOTH TRUSSES)															93		160				152				
	TOP (SINGLE TRUSS)	177		98		94		90		53		64		36		47										

Panel Point weight reported as represented in the existing plan sheet, WITHOUT any added detail factor, silt weight, or suction factor

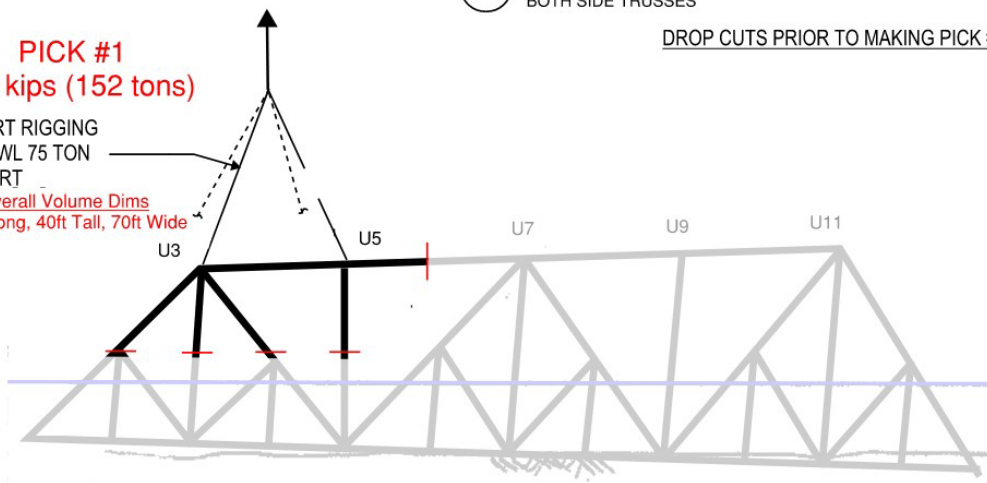
135.5 STON WITH L27-U25 AND U26-U25 AND 20FT OF U25-L25 MEMBERS REMOVED

## TRUSS SEGMENT PICK WEIGHTS

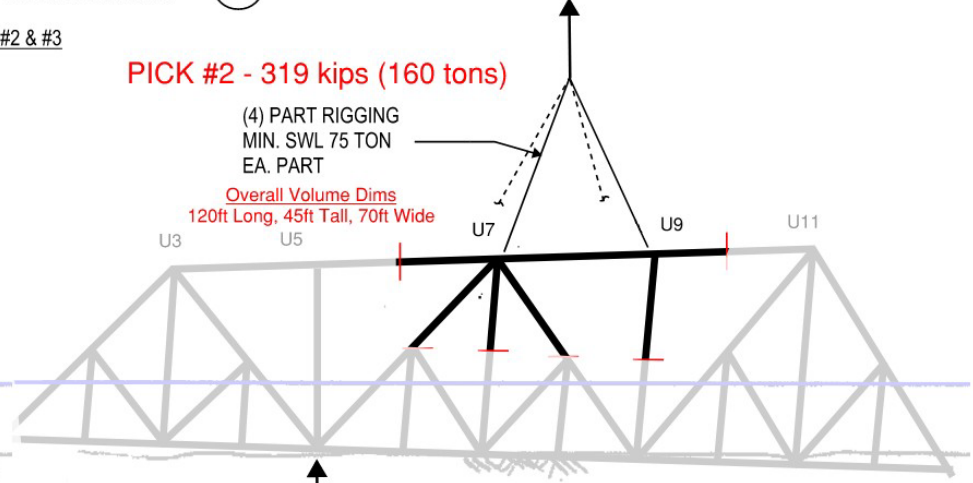
(All TONS REPORTED ARE SHORT TONS)



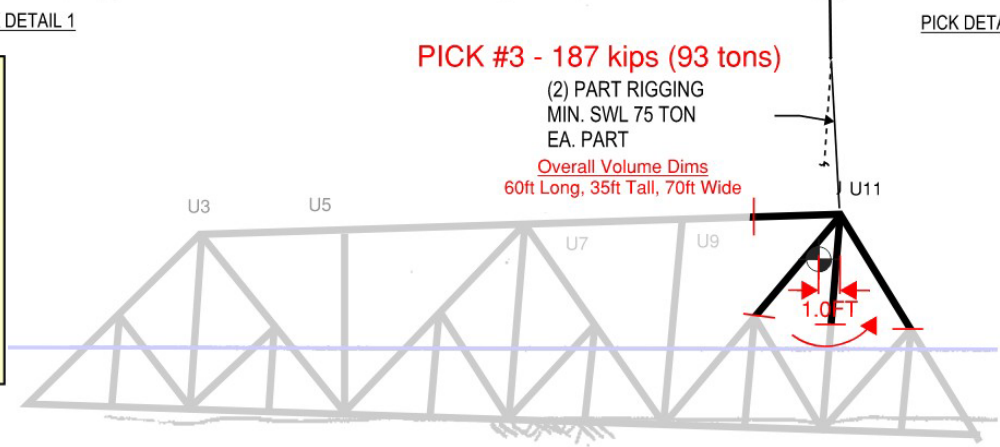
**PICK #1**  
**303 kips (152 tons)**  
 (4) PART RIGGING  
 MIN. SWL 75 TON  
 EA. PART  
 Overall Volume Dims  
 120ft Long, 40ft Tall, 70ft Wide



**PICK #2 - 319 kips (160 tons)**  
 (4) PART RIGGING  
 MIN. SWL 75 TON  
 EA. PART  
 Overall Volume Dims  
 120ft Long, 45ft Tall, 70ft Wide



**PICK #3 - 187 kips (93 tons)**  
 (2) PART RIGGING  
 MIN. SWL 75 TON  
 EA. PART  
 Overall Volume Dims  
 60ft Long, 35ft Tall, 70ft Wide

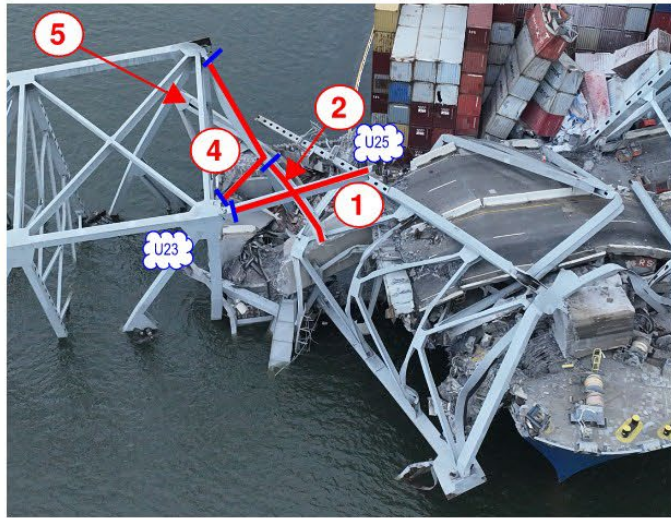


**PICK SEQUENCE:**  
 MAKE CUTS AND DROP MEMBERS BETWEEN U23 AND U25 PER SHEET 2A OF 11  
 MAKE PICK #1  
 NOTE: PICK #1 COULD BE SEQUENCED AHEAD OF WORK SHOWN ON SHEET 2A. COORD DEMO WORK WITH WORK ON BOW OF SHIP  
 CUT AND DROP MEMBERS BETWEEN U11 AND U15  
 MAKE PICK #2  
 MAKE PICK #3

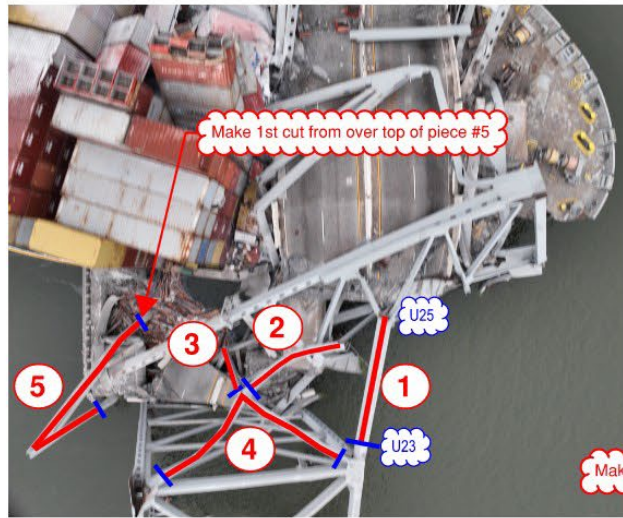
See Sheet 6 thru 10 for rigging options to Truss Panel Points

**TRUSS SEGMENT PICKS**  
 (All TONS REPORTED ARE SHORT TONS)

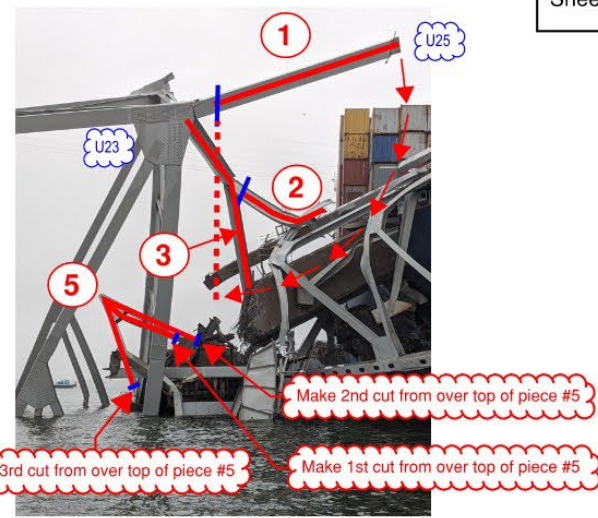




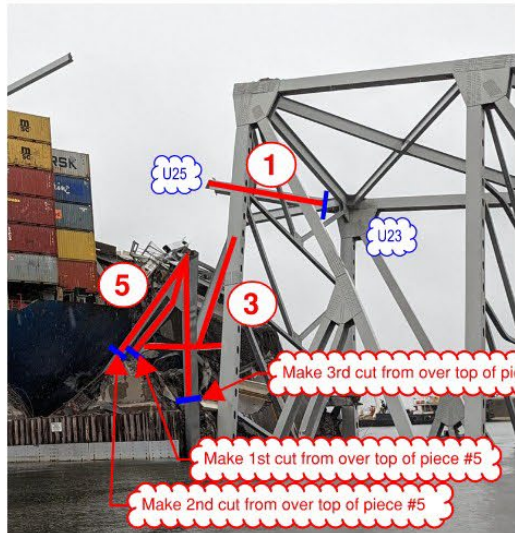
**LOOKING WEST FROM DRONE**



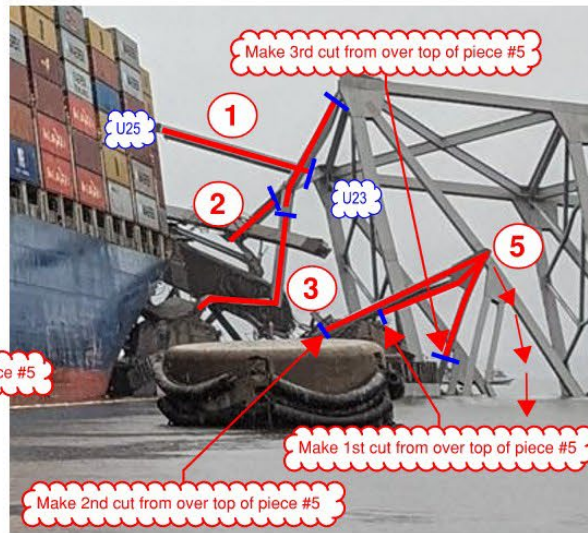
**LOOKING DOWN FROM DRONE**



**LOOKING WEST FROM CREW BOAT**



**LOOKING EAST FROM CREW BOAT**



**LOOKING EAST FROM CREW BOAT**

**REMOVAL SEQUENCE NOTES:**

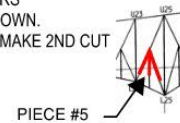
**PRIOR TO MAKING ANY UPPER CHORD PICKS BTWN U3 AND U13**

- 1) REMOVE TOP CHORD U23 TO U25
  - \* CUT PIECE APPROXIMATELY 2FT FROM GUSSET PLATE
  - \* CUT INSIDE (WEST) WEB LEAVING 4" AT BOTTOM
  - \* CUT TOP FLANGE
  - \* CUT OUTSIDE (EAST) WEB
  - \* ALLOW PIECE TO SWING DOWN TO VERTICAL
  - \* CUT BOTTOM FLANGE AND ALLOW TO DROP
  - \* ANTICIPATED PIECE WEIGHT = 65,000 LBS
- 2) REMOVE LATERAL BRACE PIECE
  - \* CUT PIECE AT NODE AND LET DROP
- 3) REMOVE LATERAL BRACE PIECE
  - \* CUT PIECE AT NODE AND LET DROP
- 4) REMOVE LATERAL BRACE PIECE
  - \* CUT PIECE AT NODE AND LET DROP

DEMOLITION CONTRACTOR MAY ADJUST SUGGESTED CUT SEQUENCE AND CUT LOCATIONS SHOWN BASED ON SAFETY OF WORKERS MAKING CUTS. ALL CUTS SHALL BE MADE FROM A POSITION OPPOSITE THE ANTICIPATED FALL DIRECTION. GOAL IS TO CUT AND DROP HIGHEST PIECES FIRST AND WORK DOWN TO LOWER PIECES TO COMPLETE ABOVE WATER SEPARATION OF SPAN 17 FROM SPAN 18

**PRIOR TO MAKING ANY UPPER CHORD PICKS BTWN U13 AND U23**

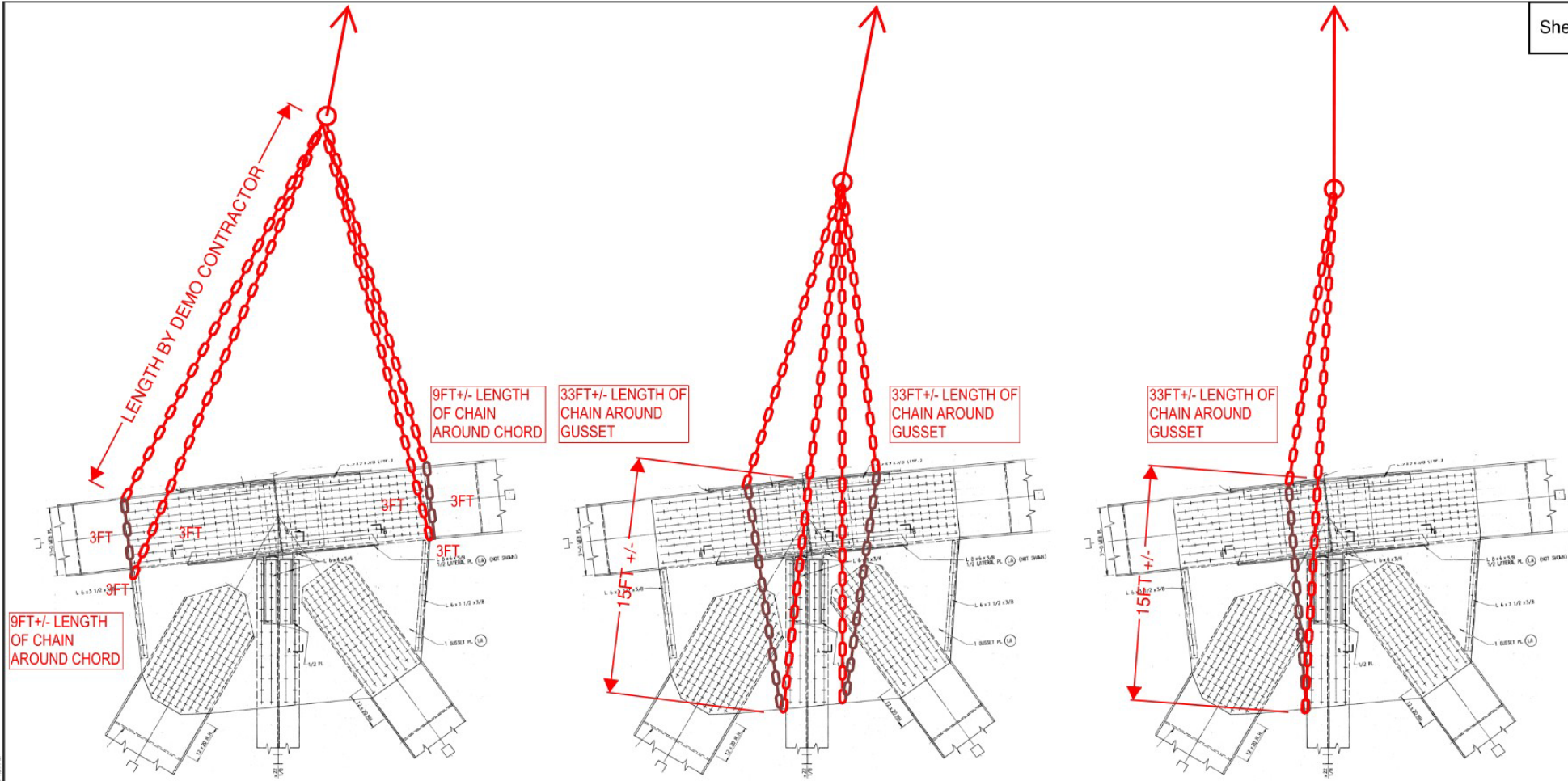
- 5) REMOVE TRUSS SUB-MEMBERS
  - \* MAKE 1ST CUT WHERE SHOWN.
  - \* IF PIECE DOES NOT FALL, MAKE 2ND CUT
  - \* MAKE 3RD CUT



**RED:** REMOVE PIECE BY PIECE  
**GREEN:** LEAVE IN PLACE, HOIST WITH U5'-U3' PICK  
**BLUE:** TORCH CUT

**U23 TO U25 DEMO**





**DOUBLE CHAIN BASKET OPTIONS**  
 1.25" GR 100 CHAIN  
 82 KIP (41 TON) VERT, 164 KIP (82 TON) BASKET  
 328 KIP (164 TON) DOUBLE BASKET CAPACITY

**DOUBLE CHAIN BASKET OPTIONS**  
 1.25" GR 100 CHAIN  
 82 KIP (41 TON) VERT, 164 KIP (82 TON) BASKET  
 328 KIP (164 TON) DOUBLE BASKET CAPACITY

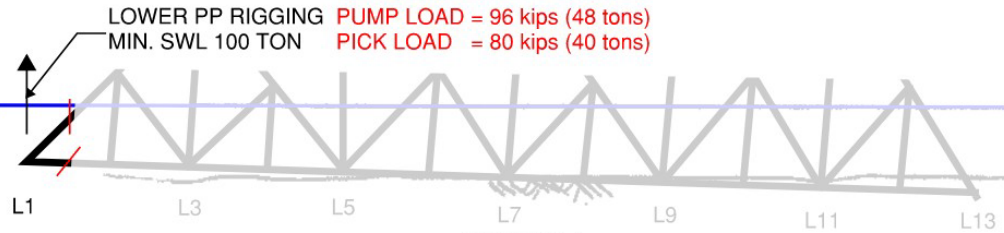
**SINGLE CHAIN BASKET OPTION**  
 1.25" GR 100 CHAIN  
 82 KIP (41 TON) VERT, 164 KIP (82 TON) BASKET  
 164 KIP (82 TON) SINGLE BASKET CAPACITY

Note: Demolition Contractor's shall not choke the chains around the panel point. If there is concern about chain slipping, double wrap chord member is allowed.

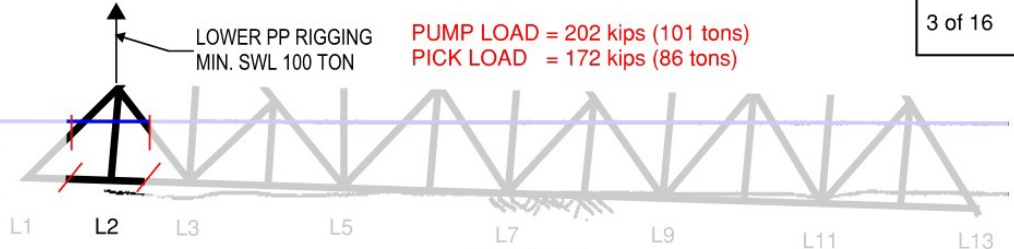
GENESIS STRUCTURES, INC.  
 104. W. 9TH, SUITE 200  
 KANSAS CITY, MO. 64105  
 (P) 816-421-1520  
 www.genesisstructures.com

**UPPER CHORD RIGGING DETAILS**  
 (All TONS REPORTED ARE SHORT TONS)



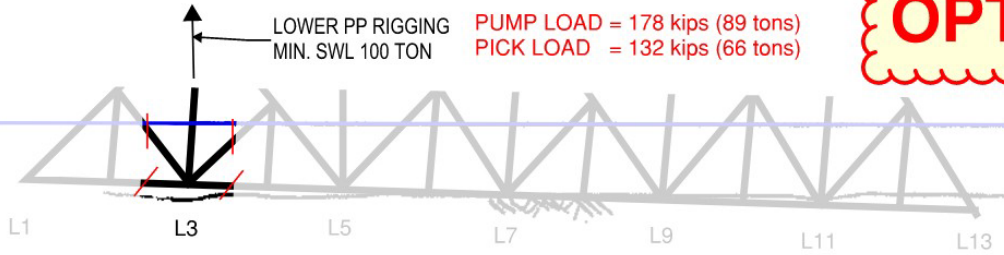


PICK DETAIL 1

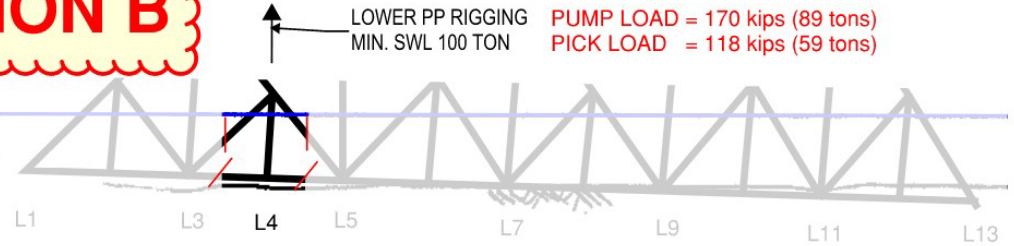


PICK DETAIL 2

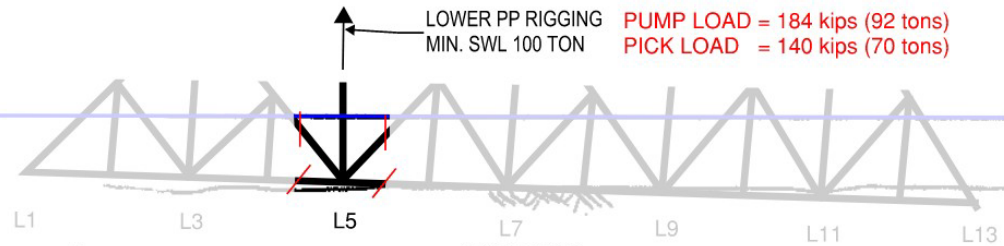
# OPTION B



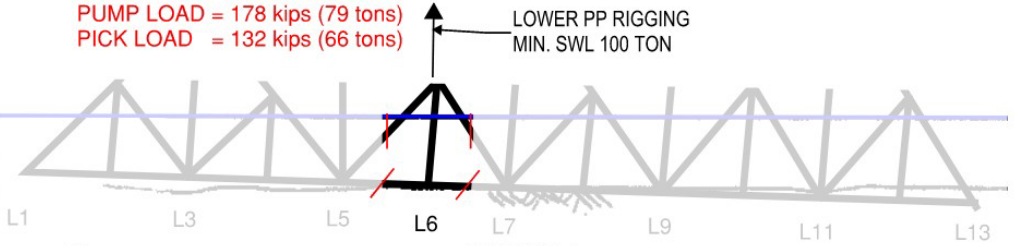
PICK DETAIL 3



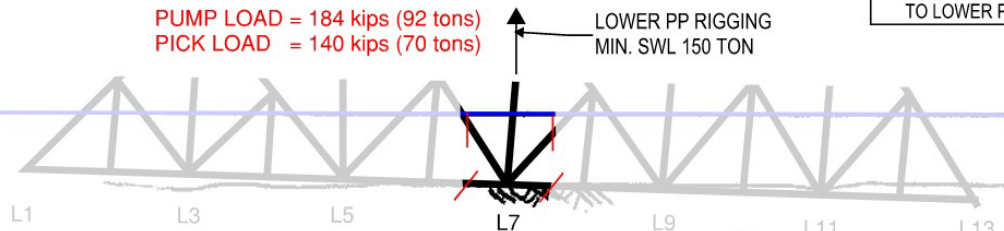
PICK DETAIL 4



PICK DETAIL 5

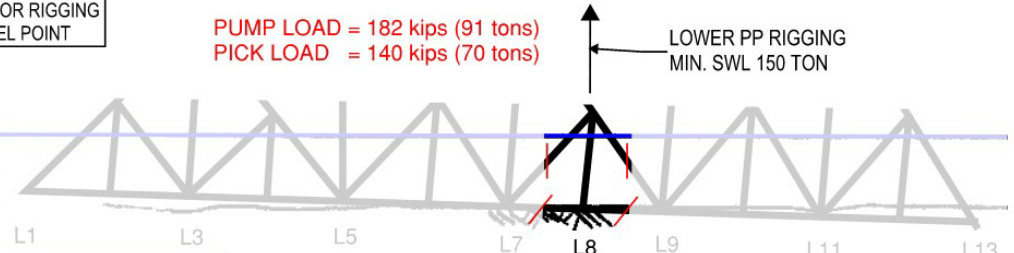


PICK DETAIL 6



PICK DETAIL 7

SEE SHEET 10&11 FOR RIGGING TO LOWER PANEL POINT



PICK DETAIL 8

PUMPING LOAD ASSUMES HALF STEEL LOAD PLUS HALF THE DECK DEBRIS LOAD

PICK LOAD ASSUMES NO DECK LOAD, BOTH SIDE TRUSSES AND FLOORBEAM

## TRUSS SEGMENT PICKS

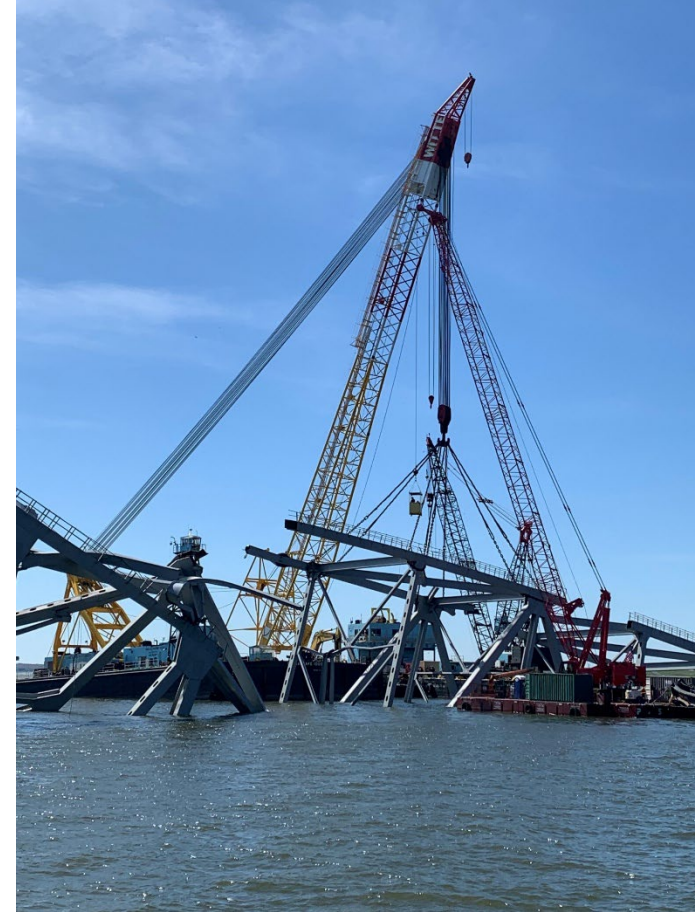
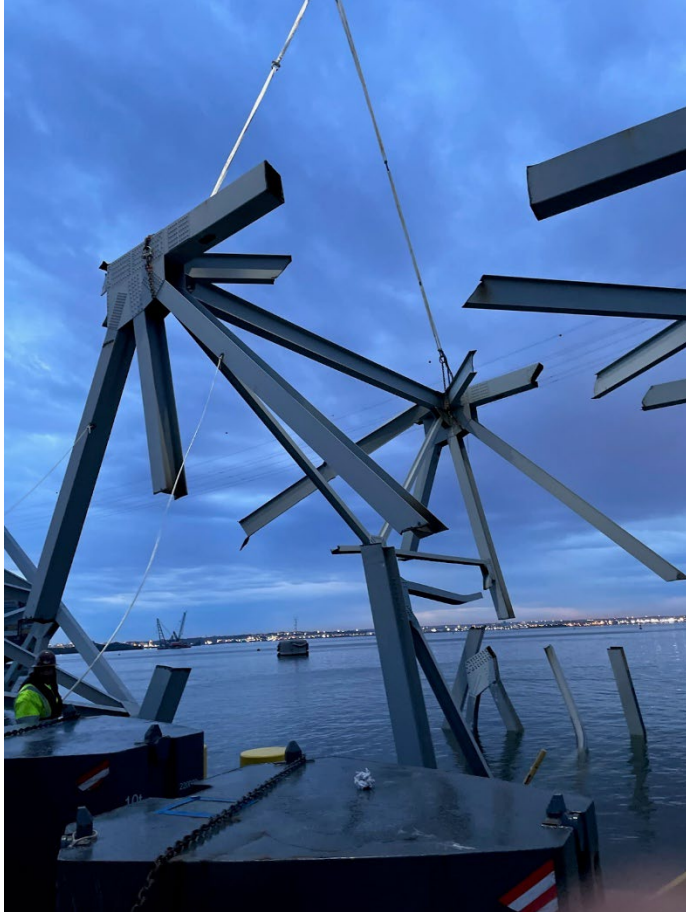
(ALL TONS ARE REPORTED AS SHORT TONS)



# Salvage Operations



# Salvage Operations



# Salvage Operations





# Salvage Operations



# Salvage Operations

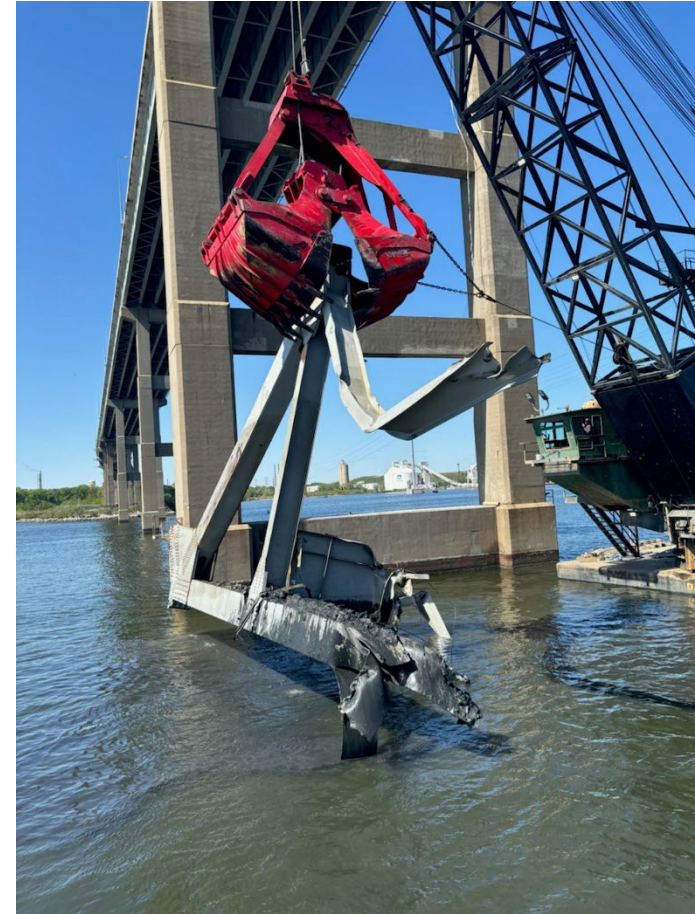


# Salvage Operations

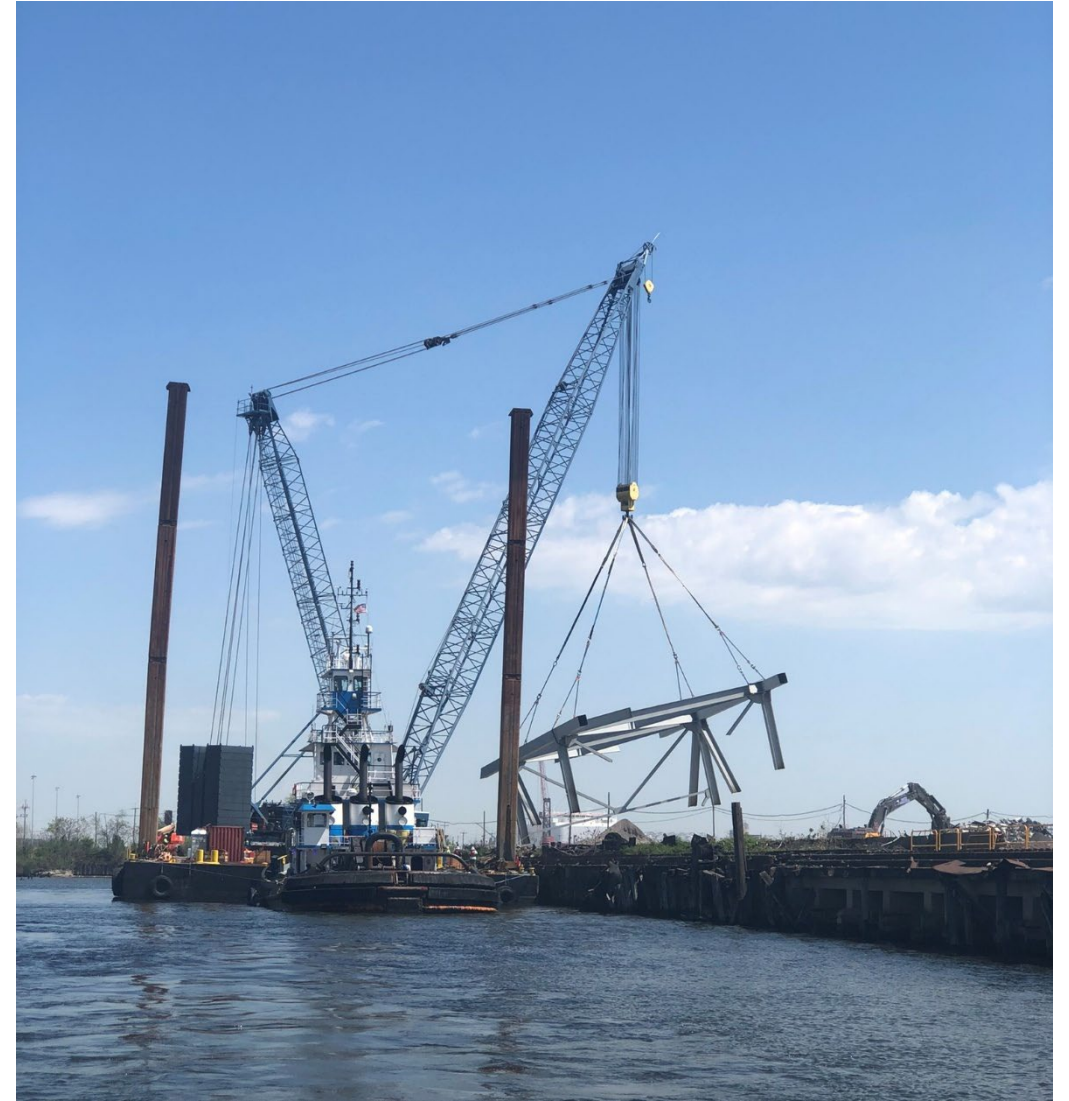




# Salvage Operations



# Salvage Operations



# Salvage Operations

Bridge  
Location



Demo  
Yard

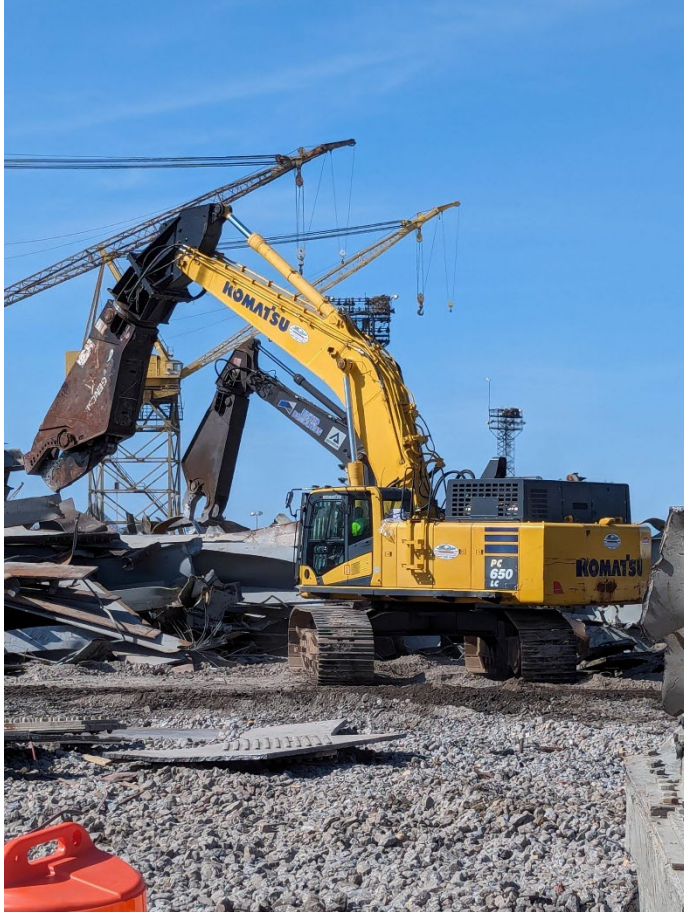


# Demo Processing Yard





# Demo Processing Yard



# The Numbers

- Span 17+18+19
  - Almost 3,000 ft of bridge
  - 30,000 tons total
    - 16,000 tons of steel superstructure
- Spans 20-23
  - 900 ft of bridge
  - 6,000 tons total
  - 3,000 tons steel
- Approx. 50 vessels were used to perform the salvage operation



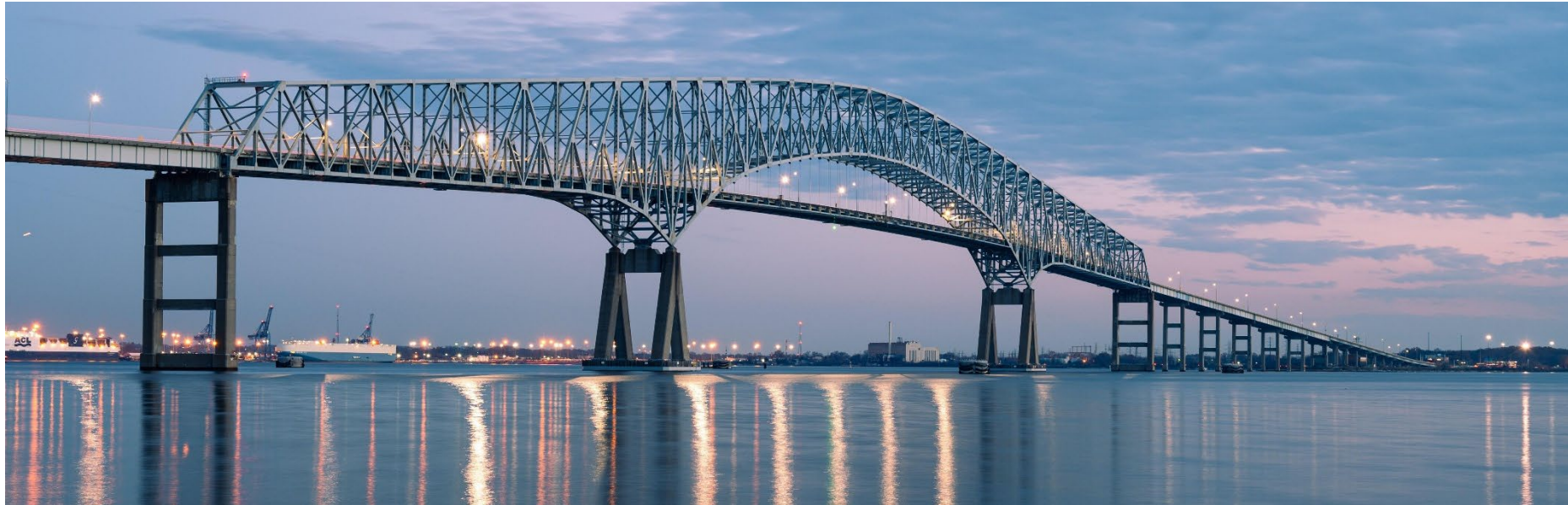
# Dates

- March 26<sup>th</sup> Bridge collapse
- March 27<sup>th</sup> Team assembles, including Genesis
- April 1<sup>st</sup> First alt channel opened for demolition vessels
- April 7<sup>th</sup> Second alt channel opened for deeper vessel traffic thru Span 19
- May 13<sup>th</sup> Explosive demo to help free the Dali
- May 17<sup>th</sup> Last day of Genesis Support on site
- May 20<sup>th</sup> Dali pulled back to port
- June 10<sup>th</sup> Full open channel



# Navigating the Aftermath

## Key Bridge Collapse Cleanup



Steven Percassi, PE  
Genesis Structures

Joe Knapp, PE  
Genesis Structures





ARTISTIC DAYTIME VIEW OF CABLE STAYED SPAN WITH DOWNTOWN BALTIMORE BEYOND

KEY BRIDGE REBUILD

